

EMC-8432

Ethernet to RS232 converter module

User's Manual (V1.0)

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Correction record

| Version | Record |
|---------|-------------------------|
| 1.0 | firmware version 1.0 up |
| | |

Contents

| | | |
|-----|-----------------------------|----|
| 1. | Forward..... | 4 |
| 2. | Features..... | 5 |
| 3. | Specifications..... | 6 |
| 3.1 | RS232 | 6 |
| 3.2 | Digital input..... | 6 |
| 3.3 | Digital output..... | 6 |
| 3.4 | Ethernet..... | 6 |
| 3.5 | General..... | 6 |
| 4. | Layout and dimensions | 7 |
| 4.1 | EMC-8432 | 7 |
| 5. | Pin definitions..... | 8 |
| 5.1 | JM1 RS232 (EMC-8432)..... | 8 |
| 5.2 | JM2 pin definitions | 8 |
| 6. | I/O Interface diagram..... | 9 |
| 6.1 | I/O diagram..... | 9 |
| 7. | Applications..... | 10 |
| 8. | Ordering information | 11 |

Notes on hardware installation

Please register as user's club member to download the
“Step_by_step_installation_of_Ethernet_module” document from <http://automation.com.tw>

1. **Forward**

Thank you for your selection of Ethernet to serial converter module EMC8432.

Thanks to the booming of network, Ethernet become a reliable and low cost solution for data communication. To utilize the Ethernet as data communication highway of industrial control devices is more attractive than ever. EMC8432 module is a Ethernet to serial converter and I/O control module. It is an RS232 to Ethernet device, which provide an easy to up grade your existing RS232 devices to Ethernet. The extra 8-bit programmable I/O give you compact solution when digital I/O is required.

With the module, we provide the dll's of Window's or Linux system, enabling you coding the flexible application as you need. Stable, high reliability and remote addressable module give you a new approach of application.

In the same series:

EMC-8485 Ethernet to RS422/485 converter with 8-bit I/O

Any comment is welcome,
please visit our website

<http://www.automation.com.tw/>

<http://www.automation-js.com/> for the up to date information.

2. Features

- Over-voltage protection on digital input
- Various IO combinations : 8 bit configurable I/O's, any bit can be input or output
- High drive capacity on digital output
- Digital I/P as counter input
- Baudrate up to 921.6K
- Wide power range
- **Standalone mode : step sequence control**
- IP re-assignment
- 10/100M auto detection
- Software key function

3. Specifications

3.1 RS232

3.1.1 Baud rate: 1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, 921600

3.1.2 Data bits: 5, 6, 7, 8

3.1.3 Stop bits: 1, 1.5,

3.1.4 Parity: None, Even, Odd

3.2 Digital input

3.2.1 Input points: max 8 (Configurable)

3.2.2 Logic high level: 3.15V(min)

3.2.3 Logic low level: 1.35V(max)

3.2.4 Over-voltage protection: 60Vdc(max)

3.2.5 Over-current protection: 50mA(max)

3.3 Digital output

3.3.1 Transistor output: max 8 (Configurable)

3.3.2 Transistor capacity: 500mA(peak), 45Vdc(max)

3.4 Ethernet

3.4.1 10/100M auto switch x 2 port

3.5 General

3.5.1 Power requirement: 12Vdc ~24Vdc

3.5.2 Operation Temperature: 0 ~ +70 degree C

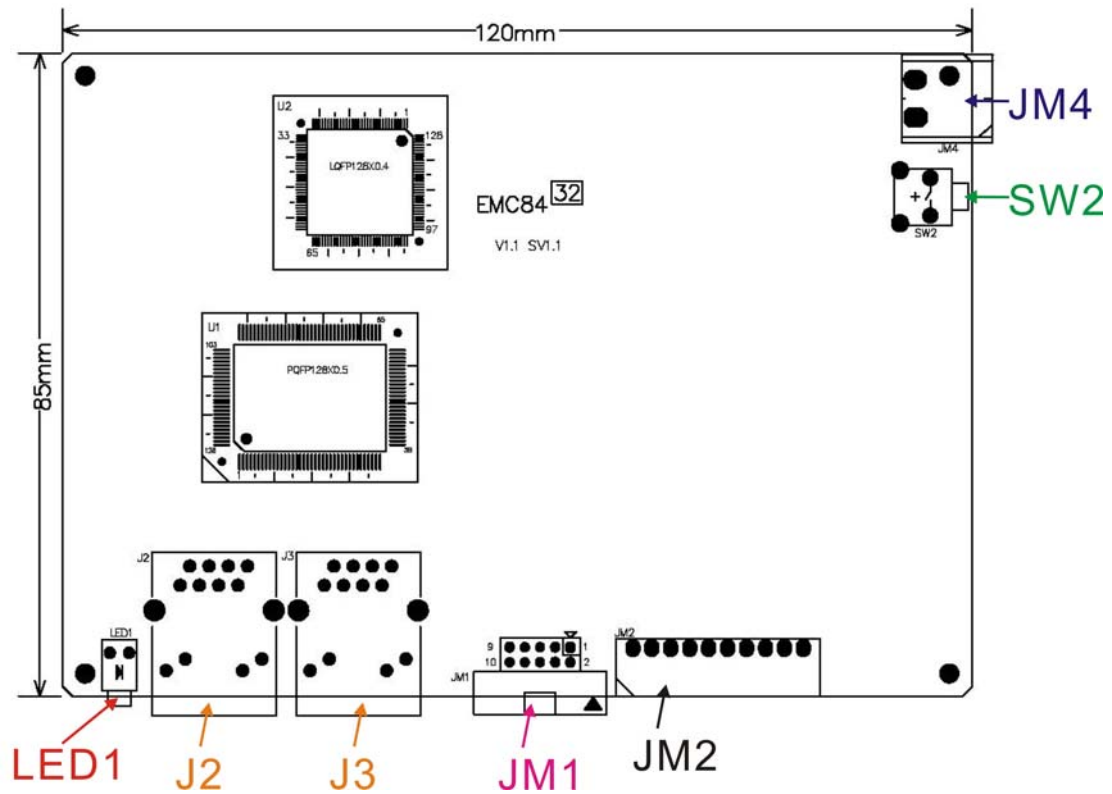
3.5.3 Storage Temperature: -20 ~ +80 degree C

3.5.4 Operation Humidity: 5~95% RH, non-condensing

3.5.5 Dimension: 107.6(D)*135.8(W)*34(H) mm
4.3(D)*5.4(W)*1.4(H) in

4. Layout and dimensions

4.1 EMC-8432



LED1: system active LED

J2,J3: Ethernet RJ45 socket

JM1: RS232 connector

JM2: I/O connector

JM4: external power 24V connector

SW2: system reset switch

5. Pin definitions

5.1 JM1 RS232 (EMC-8432)

| PIN | Descriptions | | PIN | Descriptions |
|-----|--------------|---|-----|--------------|
| 6 | DSR | | 1 | DCD |
| 7 | RTS | 2 | RXD | |
| 8 | CTS | 3 | TXD | |
| 9 | RI | 4 | DTR | |
| | | 5 | GND | |

5.2 JM2 pin definitions

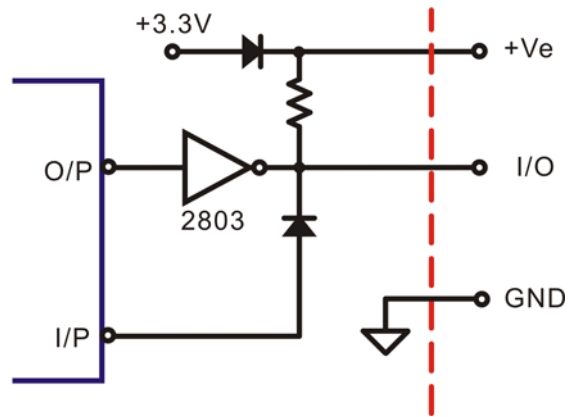
| | | |
|------|----|--|
| +Ve* | 1 | |
| IO_0 | 2 | |
| IO_1 | 3 | |
| IO_2 | 4 | |
| IO_3 | 5 | |
| IO_4 | 6 | |
| IO_5 | 7 | |
| IO_6 | 8 | |
| IO_7 | 9 | |
| GND | 10 | |

* +Ve can floating or voltage input (voltage range +3.3V ~ +24V)

* +Ve can apply different voltage as you need.

6. I/O Interface diagram

6.1 I/O diagram



Note: If +Ve is externally applied +24V then the IO₀ ~ IO₇ will be also applied.

7. Applications

- RS232 to ethernet converter
- Ethernet to RS232 converter
- Remote signal input
- Remote signal output
- Standalone step sequence controller
- Multi-channel low speed counter (200Hz)

8. Ordering information

| PRODUCT | DESCRIPTIONS |
|----------|---------------------------------------------------------|
| EMC-8432 | Ethernet module to RS232 (8 IO) Module (include M23406) |
| M23406 | 9 pin D type male cable 10cm |
| JD52000 | 110/220Vac to 24Vdc @1.5A power supply |
| JD52026 | 110/220Vac to 24Vdc @0.75A power adapter |